

# Bonding Primer S

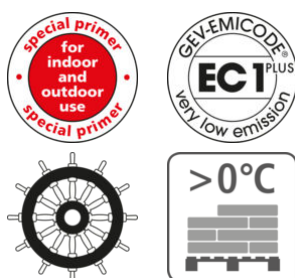
## HPS 673



Special, light-grey, polymer dispersion-based, silica sand-modified, solvent-free primer, applied as bonding layer to impervious, smooth and non-absorbent substrates prior to surface filler application or tilelaying. Particularly suitable for laying on existing ceramic coverings. Also used as bonding primer on timber and mastic asphalt screeds and existing firmly adhering adhesive residue, lacquers/varnishes and PVC coverings.

- For walls and floors, indoors and outdoors
- Water- and solvent-free
- High coverage
- Drying time: 1 - 2 hours
- Suitable for use in conjunction with wall and floor heating
- Approved as system component for shipbuilding applications
- GISCODE (German hazardous substances classification): D1

Coverage: Approx. 150 g/ m<sup>2</sup> depending on substrate



| Order nr. | Delivery form | Pcs./pal. | kg/pal. |
|-----------|---------------|-----------|---------|
| 7767310   | Bucket 10 kg  | 64        | 640 kg  |
| 7767305   | Bucket 5 kg   | 80        | 400 kg  |
| 7767303   | Bucket 3 kg   | 147       | 441 kg  |
| 7767331   | Bucket 1 kg   | 270       | 270 kg  |

|                                |   |
|--------------------------------|---|
| <b>Use</b>                     | <p>For preparation of dense, smooth, closed-pore substrates to guarantee adhesion of surface fillers and tile adhesives. Sopro HPS 673 bonding primer also prevents unwanted chemical reactions between old, organic PVC, carpet, parquet or adhesive residue and hydraulically setting surface fillers and adhesives.</p> <p>When applied as pretreatment to timber materials, Sopro HPS 673 prevents swelling of substrate. Application of Sopro HPS 673 provides surfaces with good key. Not suitable for underwater applications.</p> |
| <b>Substrate Preparation</b>   | <p>Substrate shall be solid, strong, rigid, permanently dry, clean and free from dirt, oil, wax, dust and loose particles.</p> <p>All relevant standards, guidelines and recommendations shall apply; workmanship shall comply with good practice.</p>  |
| <b>Application</b>             | <p>Stir prior to use and apply in uniform, thin coat using brush, roller or smoother. Apply material moderately so as to avoid puddling. Work may resume immediately after priming coat has fully dried through. Sopro HPS 673 bonding primer shall be applied in undiluted form.</p> <p>Note: Not suitable for underwater applications!</p>  |
| <b>Suitable Substrates</b>     | <p>Smooth and non-absorbent substrates, e.g. existing ceramic tile, terrazzo, natural and cast stone coverings; mastic asphalt screeds without sand blinding, asphalt tiles, magnesium oxychloride (magnesite) screeds, non-absorbent concrete; timber substrates, e.g. particle-board and scuff-sanded parquet. Existing, firmly adhering uPVC and linoleum flooring, concrete sealers and screed coatings, adhesive residue from PVC flooring, carpeting or parquet.</p>  |
| <b>Note</b>                    | <p>Not suitable for underwater applications!</p>  |
| <b>Shelf Life</b>              | <p>Approx. 12months in original unopened containers; protect from frost</p>   |
| <b>Application Temperature</b> | <p>From +5 °C</p>   |
| <b>Tools</b>                   | <p>Lambswool roller, foam roller, smoother, brush; wash tools with water immediately after use.</p>   |
| <b>Tool Cleaning</b>           | <p>Wash tools with water immediately after use</p>  |
| <b>GEV Emissioncode</b>        | <p>EC1PLUS very low emissionPLUS</p>  |
| <b>Specified Times</b>         | <p>Apply for normal temperature range of +23 °C and 50 % relative humidity; higher temperatures shorten and lower temperatures lengthen these times.</p>  |
| <b>Test Certificates</b>       | <p>BG Verkehr (institution for statutory accident insurance and prevention for transport and traffic): Approval for shipbuilding as system component with FKM XL 444 and FEP (wall and floor)</p> <p>BG Verkehr (institution for statutory accident insurance and prevention for transport and traffic): Approval for shipbuilding as system component with FAS 551, FKM XL 444 and TF+ (floor)</p>   |
| <b>Drying Time</b>             | <p>1 – 2 hours</p>  |

**BG Verkehr**

BG Verkehr (institution for statutory accident insurance and prevention for transport and traffic):

– Approval for shipbuilding in Sopro System 2.1 (wall), MED approval no. 118222-02, USCG approval no. 164.112/EC0736/118222-02. Quantity of the wet application Sopro HPS 673: max. 330 g/m<sup>2</sup>. Other components in Sopro System 2.1: Sopro FKM XL 444 multi-purpose eXtraLight flexible tile adhesive, fully vitrified stoneware tile (thickness 5 mm), Sopro FEP epoxy tile grout. Joints ≤ 4 mm.

– Approval for shipbuilding in Sopro System 3.1 (floor), MED approval no. 124096-02, USCG approval no. 164.117/EC0736/124.096-02. Quantity of the wet application Sopro HPS 673: max. 330 g/m<sup>2</sup>. Other components in Sopro System 3.1: Sopro FKM XL 444 multi-purpose eXtraLight flexible tile adhesive, fully vitrified stoneware tile (thickness 5 mm), Sopro FEP epoxy tile grout. Joints ≤ 4 mm.

– Approval for shipbuilding in Sopro System 3.9 (floor) MED approval no. 124125-01, USCG approval no. 164.117/EC0736/124125-01. Quantity of the wet application Sopro HPS 673: max. 280 g/m<sup>2</sup>. Other components in Sopro System 3.9: Sopro FKM XL 444 multi-purpose eXtraLight flexible tile adhesive, Sopro FAS 551 fibre-reinforced self-levelling filler, fully vitrified stoneware tile (minimum size 145mm; thickness 8 mm), Sopro TF+ high-strength tile grout. Joints ≤ 6 mm. Total thickness ca. 25mm.

Please observe technical product information for relevant system components.

**Product Colour**

Polymer dispersion

**Density**

1,48 g/cm<sup>3</sup>

**Giscode A**

D1

**Safety instructions**

Exempt from labelling requirements under Regulation (EC) No 1272/2008 (CLP).  
EUH208 Contains 1,2-Benzisothiazol-3(2H)-on. May produce an allergic reaction.  
EUH208 Contains a mixture of: 5-chloro-2-methyl-2H-isothiazol-3-one and 2-methyl-2H-isothiazol-3-one in proportions 3:1. May produce an allergic reaction.

Safety data sheet available on request.

**Contains:** Contains 1,2-benzisothiazol-3(2H)-one. Contains reaction mass of 5-chloro-2-methyl-4-isothiazolin-3-one and 2-methyl-2H-isothiazol-3-one.

German Water Hazard Class: German Water Hazard Class WGK 1 (slightly hazardous to water)

GISCODE: D1

Please observe the current version of the product information, the currently valid declaration of performance under the EU Construction Products Regulation, and the latest version of the relevant safety data sheet to EC Regulation No 1907/2006, also available from the Internet at [www.sopro.com](http://www.sopro.com)! This document serves as a product description and sets out general details, based on empirical and test data, that take no account of specific cases of application. No liability may be construed and no claims shall be accepted in respect of these details. Should you require assistance, please contact our Technical Counselling Service.

## Disposal

### Waste treatment methods

The generation of waste should be avoided or minimized wherever possible. Recover if possible.

A waste code (EWC) according to European List of Waste (LoW) cannot be specified, due to dependence on the usage. Contact and send to an authorized waste disposal service.

### Methods of disposal:

Disposal of this product, solutions, packaging and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Dispose of surplus and nonrecyclable products via a licensed waste disposal contractor.

Do not dispose of waste into sewers.

Clean waste packaging should be recycled when possible and authorized by the authority.

Hazardous waste: No

### Disposal considerations:

Do not allow to enter drains or watercourses.

Dispose of product according to all federal, state and local applicable regulations.

If this product is mixed with other wastes, the original waste product code may no longer apply and the appropriate code should be assigned.

Dispose of containers contaminated by the product in accordance with local or national legal provisions. For further information, contact your local waste authority.

### Special precautions:

This material and its container must be disposed of in a safe way. Care should be taken when handling untreated empty containers.

Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Empty containers or liners may retain some product residues. Do not re-use empty containers.

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